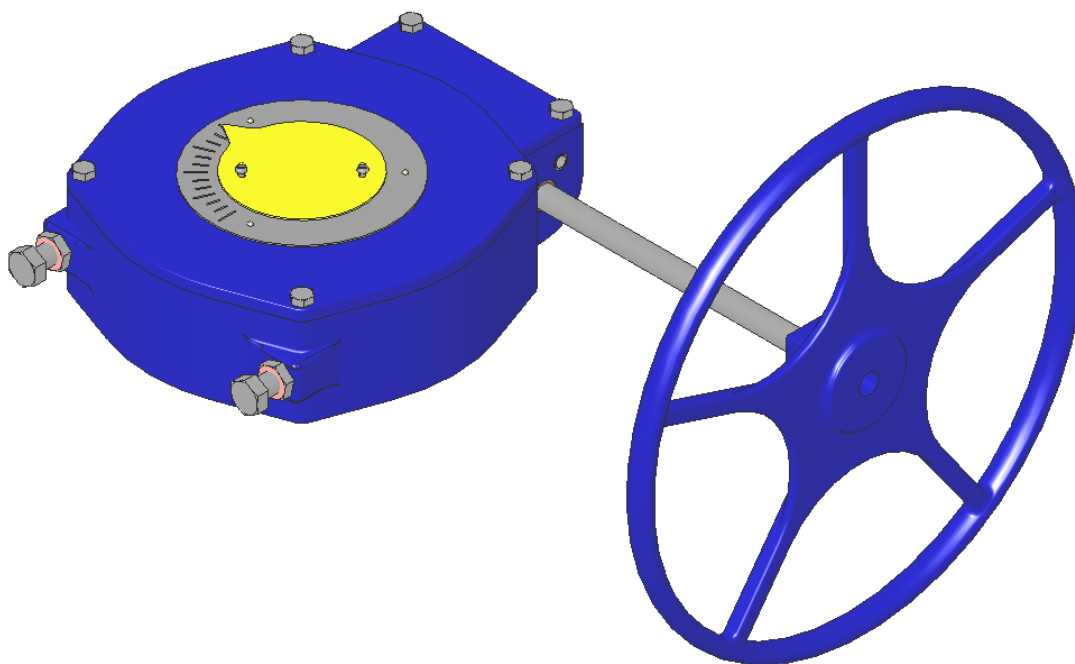


# DEZURIK G-SERIES MANUAL ACTUATOR USED ON BOX BUTTERFLY VALVES



Instruction D10465  
August 2012

## Instructions

These instructions are for use by personnel who are responsible for the installation, operation and maintenance of DeZURIK valves, actuators or accessories.

## Safety Messages

All safety messages in the instructions are identified by a general warning sign and the signal word CAUTION, WARNING or DANGER. These messages indicate procedures to avoid injury or death.

Safety label(s) on the product indicate hazards that can cause injury or death. If a safety label becomes difficult to see or read, or if a label has been removed, please contact DeZURIK for replacement label(s).

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### **⚠WARNING**

**Personnel involved in the installation or maintenance of valves should be constantly alert to potential emission of pipeline material and take appropriate safety precautions. Always wear suitable protection when dealing with hazardous pipeline materials. Handle valves which have been removed from service with suitable protection for any potential pipeline material in the valve.**

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## Inspection

Your DeZURIK product has been packaged to provide protection during shipment; however, items can be damaged in transport. Carefully inspect the unit for damage upon arrival and file a claim with the carrier if damage is apparent.

## Parts

Replaceable wear parts are listed on the assembly drawing. These parts can be stocked to minimize downtime. Order parts from your local DeZURIK sales representative or directly from DeZURIK. When ordering parts please provide the following information:

**If the valve has a data plate:** please include the 7-digit part number with either 4-digit revision number (example: 9999999R000) or 8-digit serial number (example: S1900001) whichever is applicable. The data plate will be attached to the valve assembly. Also, include the part name, the assembly drawing number, the balloon number and the quantity stated on the assembly drawing.

**If there isn't any data plate visible on the valve:** please include valve model number, part name, and item number from the assembly drawing. You may contact your local DeZURIK Representative to help you identify your valve.

## DeZURIK Service

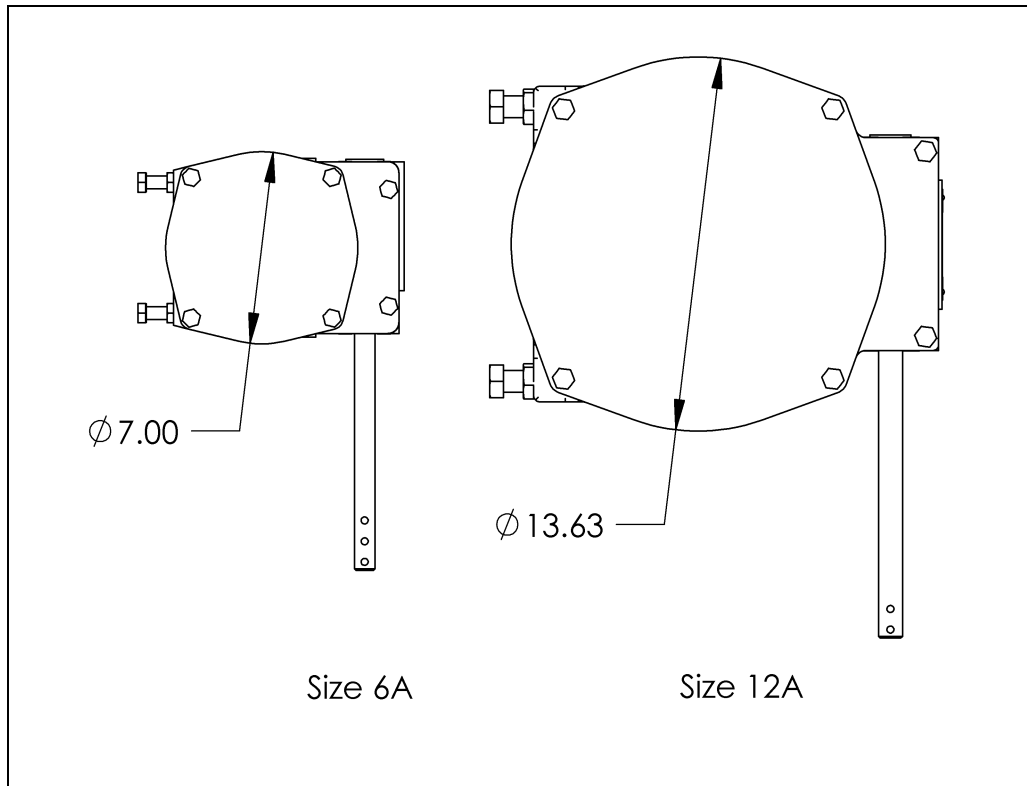
DeZURIK service personnel are available to maintain and repair all DeZURIK products. DeZURIK also offers customized training programs and consultation services. For more information, contact your local DeZURIK sales representative or visit our website at [DeZURIK.com](http://DeZURIK.com).

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## Description

The G-Series Manual Actuator is designed to operate a BOS Butterfly valve. External adjustable stops limit actuator stroke for both the open and closed valve positions. This actuator is available in two sizes: Size 6A and Size 12A. See Figure 1 to identify which unit you have.



**Figure 1 - Actuator Identification**

## Operation

Rotating the operator (handwheel or chainwheel) clockwise closes the valve. Counterclockwise rotation of the operator opens the valve. To actuate the valve from full open to full closed (or vice-versa) requires 19 revolutions of the operator.

## Tools Required

This actuator is assembled using metric fasteners. To service this unit, you should have a full set of combination or ratchet wrenches, Allen wrenches, flat tipped screwdrivers, a 1/4" pin punch and a dead blow hammer.

## Lubrication

The G-Series Manual Actuator has been lubricated at the factory and requires no routine maintenance lubrication. If the actuator requires disassembly, see the ACTUATOR DISASSEMBLY AND ASSEMBLY section in this instruction for disassembly, lubrication and assembly procedures.

**G-Series Manual Actuator used on BOS Butterfly Valves**

Parts Identification

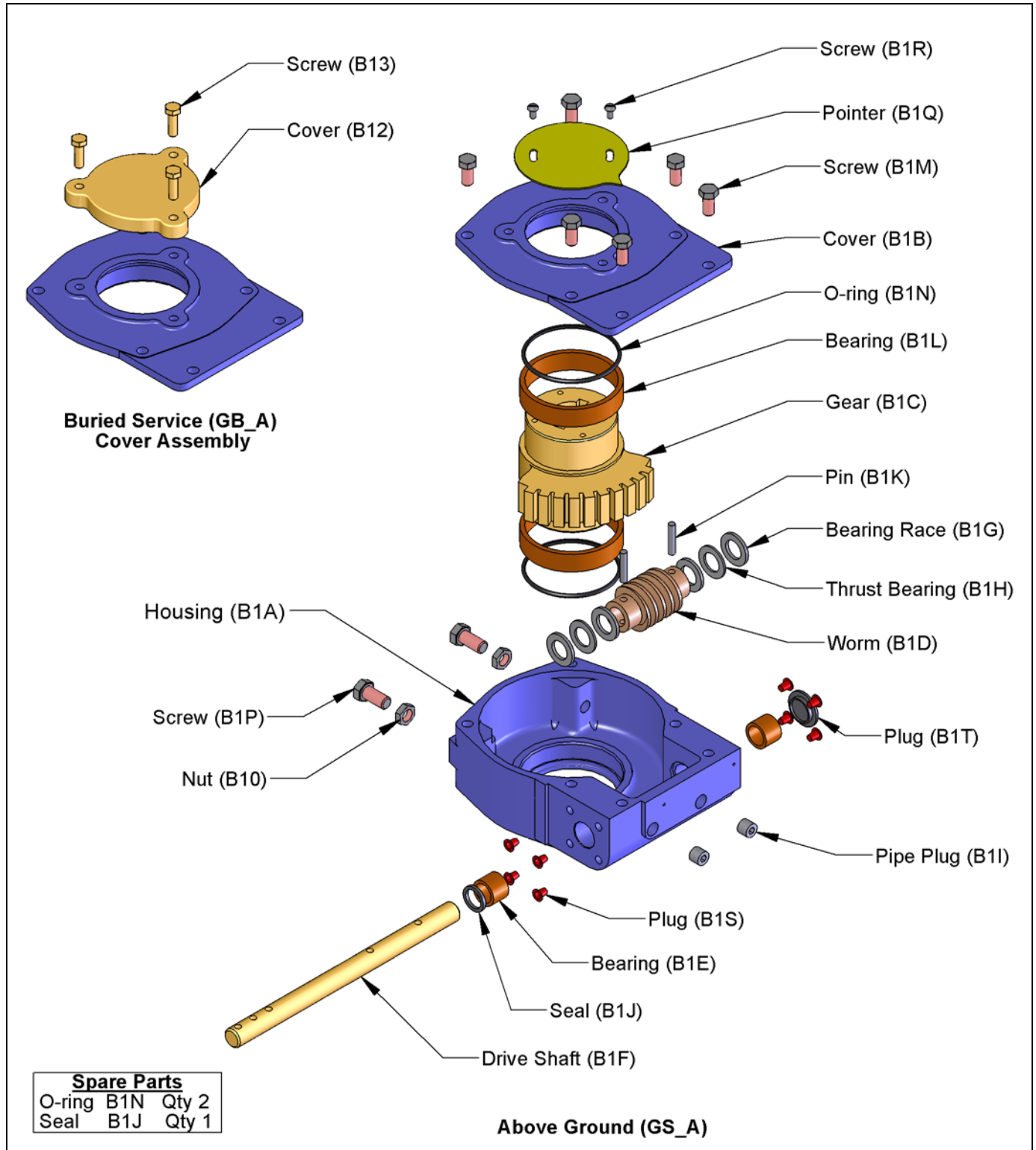


Figure 2— Actuator Parts Identification

## Adjusting Position Stops

The open and closed position stops prevent the valve disc from rotating beyond the optimum open and shutoff positions.

If the actuator is factory-mounted on the valve, the stops are preset, and do not require further adjustment. If the actuator is not factory mounted on the valve, or if the actuator has been removed, the stops will require adjustment as described below; also refer to the Valve Instructions for specific closed-position requirements for the valve.

***To adjust the closed position stop:*** (see Figure 4 for stop identification)



**WARNING!**

**Adjusting stops with flow in the pipeline can allow the valve to close causing personal injury and damaging the flow system.**

**Shut down the flow and relieve pipeline pressure before making stop adjustments.**

---

1. Discontinue flow and relieve pipeline pressure.
2. Loosen the nut on the closed position screw, and back out the screw about two turns.
3. Close the valve.
4. Turn the closed position screw clockwise until resistance is felt from the screw contacting the gear (B1C).
5. Prevent the screw from turning and tighten the nut against housing (B1A).
6. Pipeline flow may now be restored.

***To adjust the open position stop:*** (see Figure 4 for stop identification)



**WARNING!**

**Adjusting stops with flow in the pipeline can allow the valve to close causing personal injury and damaging the flow system.**

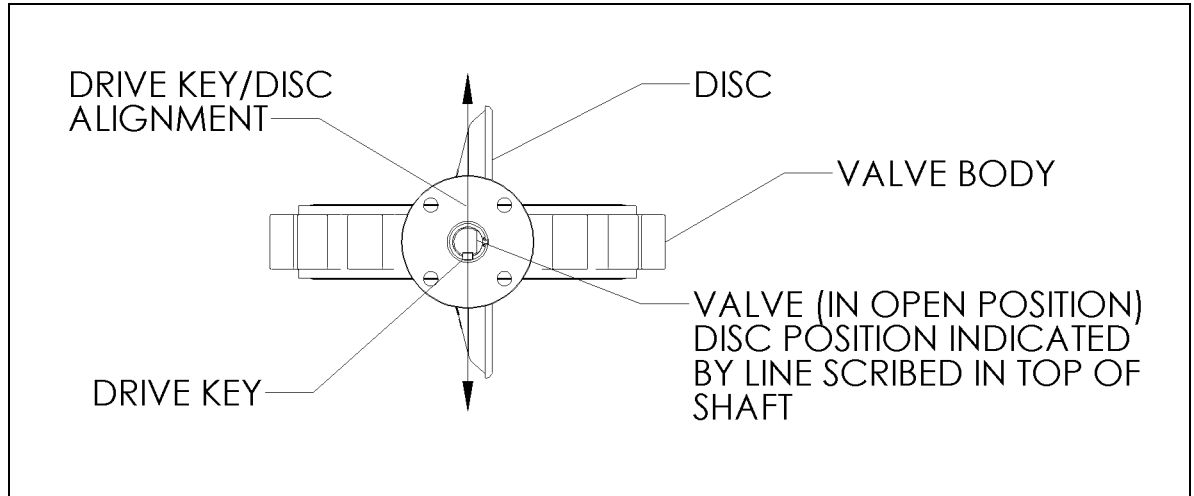
**Shut down the flow and relieve pipeline pressure before making stop adjustments.**

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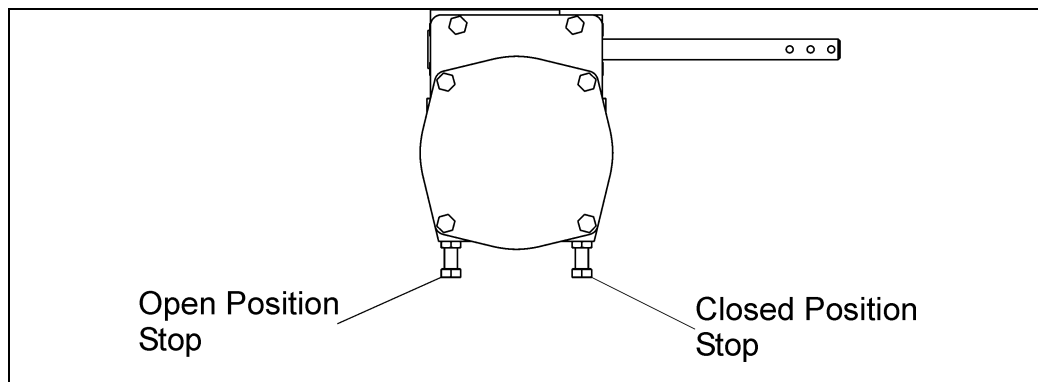
1. Discontinue flow and relieve pipeline pressure.
2. To visually determine when the valve is in the open position, remove the screws (B1R) and pointer (B1Q).
3. Loosen the nut on the open position screw, and back out the screw about two turns.

**G-Series Manual Actuator used on BOS Butterfly Valves****Adjusting Position Stops** *(Continued)*

4. Turn the handwheel or chainwheel operator so the drive key/disc alignment is parallel to the valve body. See Figure 3 for valve open position.

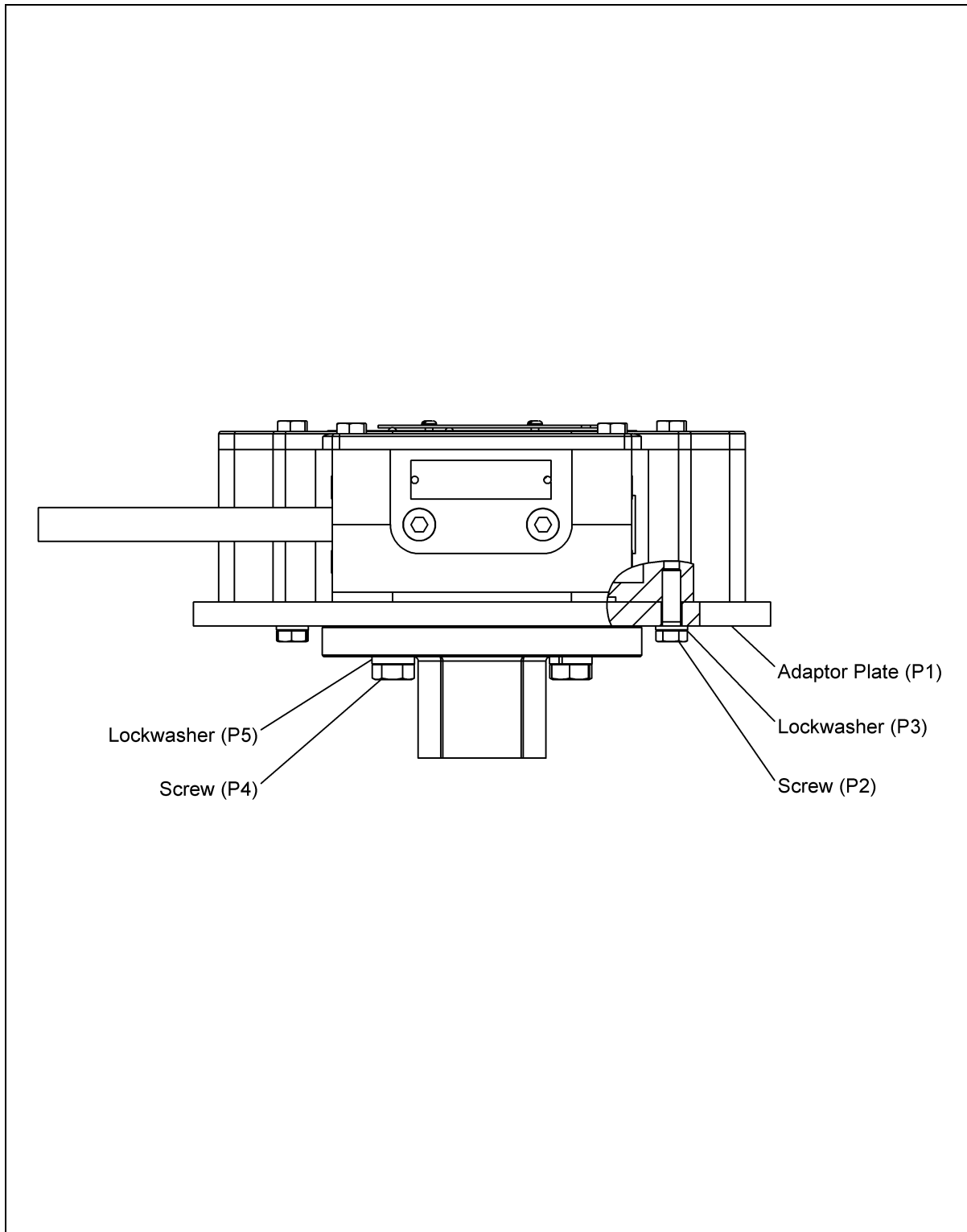
**Figure 3 – Valve Open Position**

5. Turn the open position screw clockwise until resistance is felt from the screw contacting the gear (B1C).
6. Prevent the screw from turning, and tighten the nut against housing (B1A).
7. Replace the pointer (B1Q) so it is pointing at the OPEN mark on the cover (B1B) and tighten screws (B1R).
8. Pipeline flow may now be restored.

**Figure 4 – Open and Closed Position Stop Identification**

## Removing Actuator

Refer to Figure 5 for connecting parts identification.



**Figure 5 – Connecting Parts Identification**



**G-Series Manual Actuator used on BOS Butterfly Valves**

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**Removing Actuator** *(Continued)*

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**WARNING!**

Flow in the pipeline with the actuator removed can slam the valve closed causing personal injury and damaging the flow system. Shut down the flow in the pipeline before removing the actuator from the valve.

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1. Discontinue flow and relieve pipeline pressure.
2. Close the valve.
3. Remove the four adaptor plate mounting screws (P4) and lockwashers (P10).
4. Remove the actuator from the adaptor plate (P1).
5. Do not loose the drive key used in the valve shaft and actuator gear.

**Installing Actuator**

Refer to Figure 2 and Figure 5 for parts identification.

1. Place the valve in the position it was in when the actuator was removed. Normally this will be in the closed position.
2. Remove the screws (B1R) and pointer (B1Q).
3. Mount the actuator to the adaptor plate (P1) with the four mounting screws (P4) and lockwashers (P10). Tighten screws.
4. Insert the drive key into the valve shaft/gear (B1C) keyway.
5. Fasten the pointer (B1Q) to the gear (B1C) with the two screws (B1R).
6. Check the closed position stop setting and readjust if necessary as described in the STOP ADJUSTMENT Section of this Instruction.
7. Pipeline flow may now be restored.

## Actuator Disassembly and Assembly

Under normal operating conditions the G-Series actuator does not require routine maintenance. If the actuator has excessive wear or has been damaged, it is recommended that the actuator be replaced, not repaired.

Use the following procedure for replacing leaking seals and o-rings. Refer to Figure 2 for component identification.

### ***Actuator Disassembly:***

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**WARNING!**

**Flow in the pipeline with the actuator removed can slam the valve closed causing personal injury and damaging the flow system. Shut down the flow in the pipeline before removing the actuator from the valve.**

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1. Discontinue flow and relieve pipeline pressure.
2. Close the valve.
3. Remove the actuator from the valve as described in the REMOVING ACTUATOR FROM VALVE Section of this Instruction.
4. Remove screws (B13) and cover (B12).
5. Remove the screws (B1M) and cover (B1B).
6. Remove the o-ring (B1N) thru the top of the cover (B1B).
7. Note the position of the gear (B1C) in the housing (B1A), then slide the gear (B1C) out of the housing.
8. Remove the two pipe plugs (B1I) from the housing (B1A).
9. Rotate the drive shaft (B1F) until the pins (B1K) line up with the pipe plug holes in the housing (B1A).
10. Drive both pins (B1K) thru the worm (B1D) and drive shaft (B1F).
11. Slide the drive shaft (B1F) out of the housing (B1A).
12. Remove the seal (B1J) from the housing (B1A).
13. Remove the o-ring (B1N) thru the bottom of the housing (B1A).
14. Remove old gasket sealant from the top of the housing (B1A) and bottom of the cover (B1B).

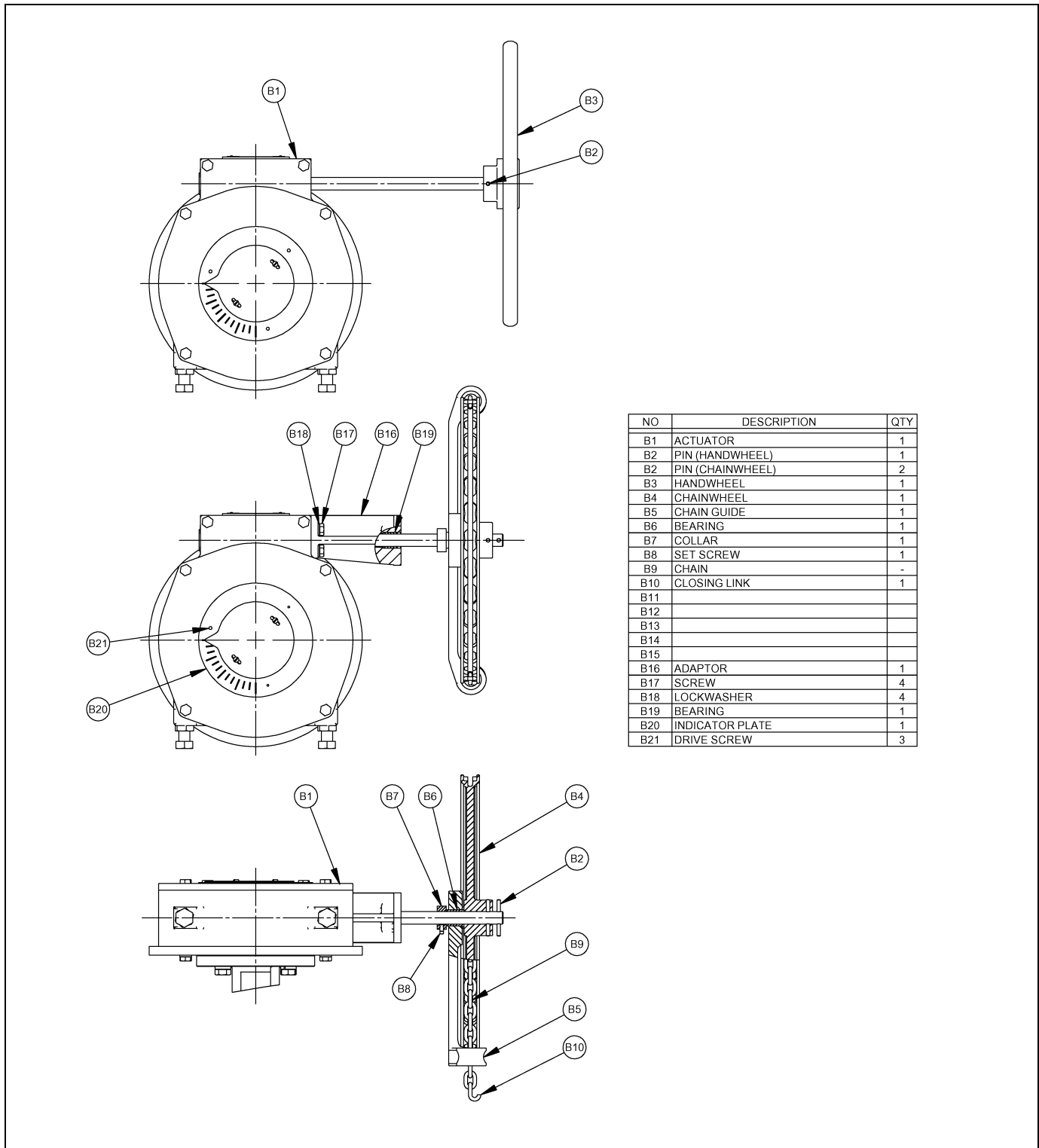
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**G-Series Manual Actuator used on BOS Butterfly Valves**

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***Actuator Assembly:***

1. Install a new seal (B1J) into the housing (B1A).
2. Slide the drive shaft (B1F) into the housing (B1A) and thru bearing race (B1G), thrust bearing (B1H), bearing race (B1G), worm (B1D), bearing race (B1G), thrust bearing (B1H) and bearing race (B1G).
3. Rotate the drive shaft (B1F) until the pin holes in the drive shaft and the worm (B1D) line up.
4. Drive the two pins (B1K) thru the worm (B1D) and drive shaft (B1F).
5. Apply removable thread sealant to the threads of pipe plugs (B1I) and install the pipe plugs flush or below the surface of the housing (B1A).
6. Apply a light film of grease to a new o-ring (B1N) and insert it into the groove in the bottom of the housing (B1A).
7. Grease the bearing (B1L) in the housing (B1A) and slide the gear (B1C) into the bearing in the position noted in Step 7. of the ACTUATOR DISASSEMBLY section.
8. Apply a liberal amount of Lithium based grease such as Shell Alvania EP2 or Mobilux EP2 to the gear (B1C), bearings (B1L) and worm (B1D).
9. Apply a light film of grease to a new o-ring (B1N) and insert into groove in the cover (B1B).
10. Apply a bead of silicone sealant DOW RTV-732 (1055515) or similar to the housing (B1A) or cover (B1B) mating surface. Grease the bearing (B1L) in the cover, slide the cover onto the gear (B1C) and fasten with screws (B1M) to the housing.
11. Insert the drive key into the valve shaft/gear (B1C) keyway.
12. Fasten the pointer (B1Q) to the gear (B1C) with the two screws (B1R) in the position noted in Step 4. of the ACTUATOR DISASSEMBLY section.
13. Install the actuator on the valve as described in the REPLACING ACTUATOR ON VALVE Section of this Instruction.



**Figure 6 – Operator Component Identification**

**G-Series Manual Actuator used on BOS Butterfly Valves**

## Changing Mounting Positions

The actuator can be mounted in 90° increments around the valve shaft.

To move the actuator mounting position in 90° increments from its present position, follow these steps.

1. Remove the actuator from the valve as described in the REMOVING ACTUATOR FROM VALVE Section of this Instruction.
2. Rotate the actuator to the desired position.
3. Install the actuator on the valve as described in the REPLACING ACTUATOR ON VALVE Section of this Instruction.

## Troubleshooting

<b>Condition</b>	<b>Possible Cause</b>	<b>Corrective Action</b>
Actuator closes to wrong position	Closed position stop is set incorrectly	Adjust closed position stop. See <i>Adjusting Position Stops</i> section
	Pointer is installed incorrectly.	Rotate pointer to correct position.
Actuator opens to wrong position	Open position stop is set incorrectly	Adjust open position stop. See <i>Adjusting Position Stops</i> section
	Pointer is installed incorrectly.	Rotate pointer to correct position.
High operating torque.	Misalignment of adaptor.	Check valve-adaptor-actuator alignment and adjust.
	Misalignment of ENK extension.	Check valve-extension-actuator alignment and adjust.
	Bent actuator input shaft.	Replace actuator.

## Limited Warranty

DeZURIK, Inc. ("Seller") manufactured products, auxiliaries and parts thereof that we manufacture for a period of twenty-four (24) months from date of shipment from Seller's factory, are warranted to the original purchaser only against defective workmanship and material, but only if properly stored, installed, operated, and serviced in accordance with Seller's recommendations and instructions.

For items proven to be defective within the warranty period, your exclusive remedy under this limited warranty is repair or replacement of the defective item, at Seller's option, FCA Incoterms 2020 Seller's facility with removal, transportation, and installation at your cost.

Products or parts manufactured by others but furnished by Seller are not covered by this limited warranty. Seller may provide repair or replacement for other's products or parts only to the extent provided in and honored by the original manufacturer's warranty to Seller, in each case subject to the limitations contained in the original manufacturer's warranty.

No claim for transportation, labor, or special or consequential damages or any other loss, cost or damage is being provided in this limited warranty. You shall be solely responsible for determining suitability for use and in no event shall Seller be liable in this respect.

This limited warranty does not warrant that any Seller product or part is resistant to corrosion, erosion, abrasion or other sources of failure, nor does Seller warrant a minimum length of service.

Your failure to give written notice to us of any alleged defect under this warranty within twenty (20) days of its discovery, or attempts by someone other than Seller or its authorized representatives to remedy the alleged defects therein, or failure to return product or parts for repair or replacement as herein provided, or failure to store, install, or operate said products and parts according to the recommendations and instructions furnished by Seller shall be a waiver by you of all rights under this limited warranty.

This limited warranty is voided by any misuse, modification, abuse or alteration of Seller's product or part, accident, fire, flood or other Act of God, or your failure to pay entire contract price when due.

The foregoing limited warranty shall be null and void if, after shipment from our factory, the item is modified in any way or a component of another manufacturer, such as but not limited to; an actuator is attached to the item by anyone other than a Seller factory authorized service personnel.

All orders accepted shall be deemed accepted subject to this limited warranty, which shall be exclusive of any other or previous warranty, and this shall be the only effective guarantee or warranty binding on Seller, despite anything to the contrary contained in the purchase order or represented by any agent or employee of Seller in writing or otherwise, notwithstanding, including but not limited to implied warranties.

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## Disclaimer

Metric fasteners should not be used with ASME Class 150/300 bolt holes and flange bolt patterns. If you use metric fasteners with ASME Class 150/300 bolt holes and flange bolt patterns, it may lead to product failure, injury, and loss of life. DeZURIK Inc. disclaims all liability associated with the use of metric fasteners with ASME Class 150/300 bolt holes and flange patterns, including but not limited to personal injury, loss of life, loss of product, production time, equipment, property damage, lost profits, consequential damages of any kind and environment damage and/or cleanup. Use of metric fasteners with ASME Class 150/300 bolt holes and flange bolt patterns is a misuse that voids all warranties and contractual assurances. If you use metric fasteners with ASME Class 150/300 bolt holes and flange bolt patterns, you do so at your sole risk and any liability associated with such use shall not be the responsibility of DeZURIK, Inc. In addition to the foregoing, DeZURIK's Manufacturer's Conditions apply.

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