

# DEZURIK ENK NECK EXTENSION FOR LA-, M- & T-SERIES ACTUATORS

Instruction **D10017**  
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## Instructions

These instructions are for use by personnel who are responsible for the installation, operation and maintenance of DeZURIK valves, actuators or accessories.

## Safety Messages

All safety messages in the instructions are identified by a general warning sign and the signal word CAUTION, WARNING or DANGER. These messages indicate procedures to avoid injury or death.

Safety label(s) on the product indicate hazards that can cause injury or death. If a safety label becomes difficult to see or read, or if a label has been removed, please contact DeZURIK for replacement label(s).

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### **⚠WARNING**

**Personnel involved in the installation or maintenance of valves should be constantly alert to potential emission of pipeline material and take appropriate safety precautions. Always wear suitable protection when dealing with hazardous pipeline materials. Handle valves which have been removed from service with suitable protection for any potential pipeline material in the valve.**

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## Inspection

Your DeZURIK product has been packaged to provide protection during shipment; however, items can be damaged in transport. Carefully inspect the unit for damage upon arrival and file a claim with the carrier if damage is apparent.

## Parts

Replaceable wear parts are listed on the assembly drawing. These parts can be stocked to minimize downtime. Order parts from your local DeZURIK sales representative or directly from DeZURIK. When ordering parts please provide the following information:

**If the valve has a data plate:** please include the 7-digit part number with either 4-digit revision number (example: 9999999R000) or 8-digit serial number (example: S1900001) whichever is applicable. The data plate will be attached to the valve assembly. Also, include the part name, the assembly drawing number, the balloon number and the quantity stated on the assembly drawing.

**If there isn't any data plate visible on the valve:** please include valve model number, part name, and item number from the assembly drawing. You may contact your local DeZURIK Representative to help you identify your valve.

## DeZURIK Service

DeZURIK service personnel are available to maintain and repair all DeZURIK products. DeZURIK also offers customized training programs and consultation services. For more information, contact your local DeZURIK sales representative or visit our website at [DeZURIK.com](http://DeZURIK.com).

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## Description

The ENK Neck Extension is located between the valve and the valve actuator, and is used to extend the distance from the valve to the actuator. The extension consists of a stationary outer extension and a rotating inner extension to transmit the torque from the actuator to the valve. This document provides instructions for the extension when used with LA-Series, M-Series or T-Series Actuators.

## Disassembly

Before disassembly, relieve the pressure and stop the flow in the pipeline.



### **WARNING!**

**Relieve the pressure and stop the flow in the pipeline. Pressure and/or flow with the extension or actuator removed can cause the valve to slam closed, and can cause water hammer damage to the valve and other pipeline equipment.**

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### ***To remove the extension from the valve***

1. Remove the four mounting screws that mount the extension to the valve.
2. Lift the extension and actuator from the valve. If the extension drive shaft is keyed to the valve shaft, do not lose the key.

### ***To remove the actuator from the extension***

1. Remove the actuator from the extension by following the steps in the REMOVING ACTUATOR FROM VALVE section of the actuator Instructions.

## Reassembly

### ***To replace the extension on the valve***

1. Remove the gasket or sealant from the mating mounting surfaces between the extension and the valve. If a gasket was used, do not reuse the gasket; apply a thin bead of silicone sealant to the extension mounting surface. Apply the sealant between the inside diameter and the mounting hole pattern.



**CAUTION!**

**Do not force the inner extension onto the valve shaft.**

**If the inner extension does not easily slide onto the valve shaft, contact the DeZURIK Field Service department (320-259-2000) for additional instructions before continuing reassembly.**

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2. If the inner extension was keyed to the valve shaft, replace the key in the valve shaft. Engage the inner extension with the valve.
3. Mount the outer extension to the valve with the four mounting screws; tighten the screws.

### ***To replace the actuator on the extension***

1. Remove the gasket or sealant from the mating mounting surfaces between the actuator and the extension. If a gasket was used, do not re-use the gasket; apply a thin bead of silicone sealant to the extension mounting surface. Apply the sealant between the inside diameter and the mounting hole pattern.
2. Mount the actuator on the extension by following the steps in the REPLACING ACTUATOR ON VALVE section of the actuator Instructions.

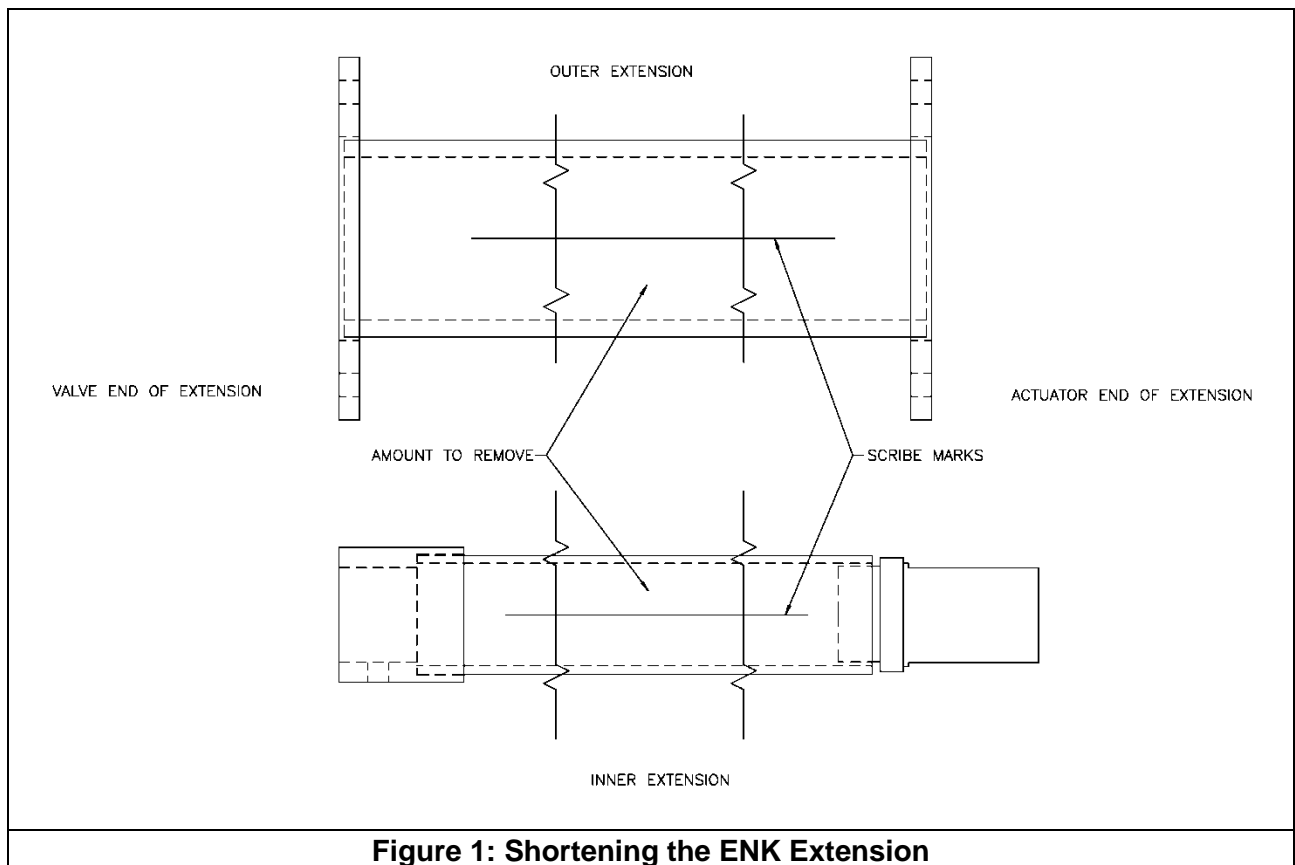
## Shortening the ENK Extension

1. Scribe inner and outer extensions as shown in Figure 1 with the scribe marks at least 4" longer than the amount to remove.
2. Cut out the amount to remove from the center of the scribed area, preferably with a saw keeping the cuts square and clean.
3. Butt the cut ends of each extension piece together and match the scribe marks, keeping the end couplings in the same original alignment.

**NOTE: This is important to ensure proper valve and actuator alignment when re-installing the ENK extension.**

4. Weld the cut ends of each extension together, keeping the pipe as straight as possible and the scribe marks aligned.

**NOTE: This is also important. It is recommended to clamp both ends of the pipe into a jig, if possible, to insure linear alignment of the pipe while welding.**



If instructions are followed properly, this is an authorized DeZURIK modification and will not affect the warranty.

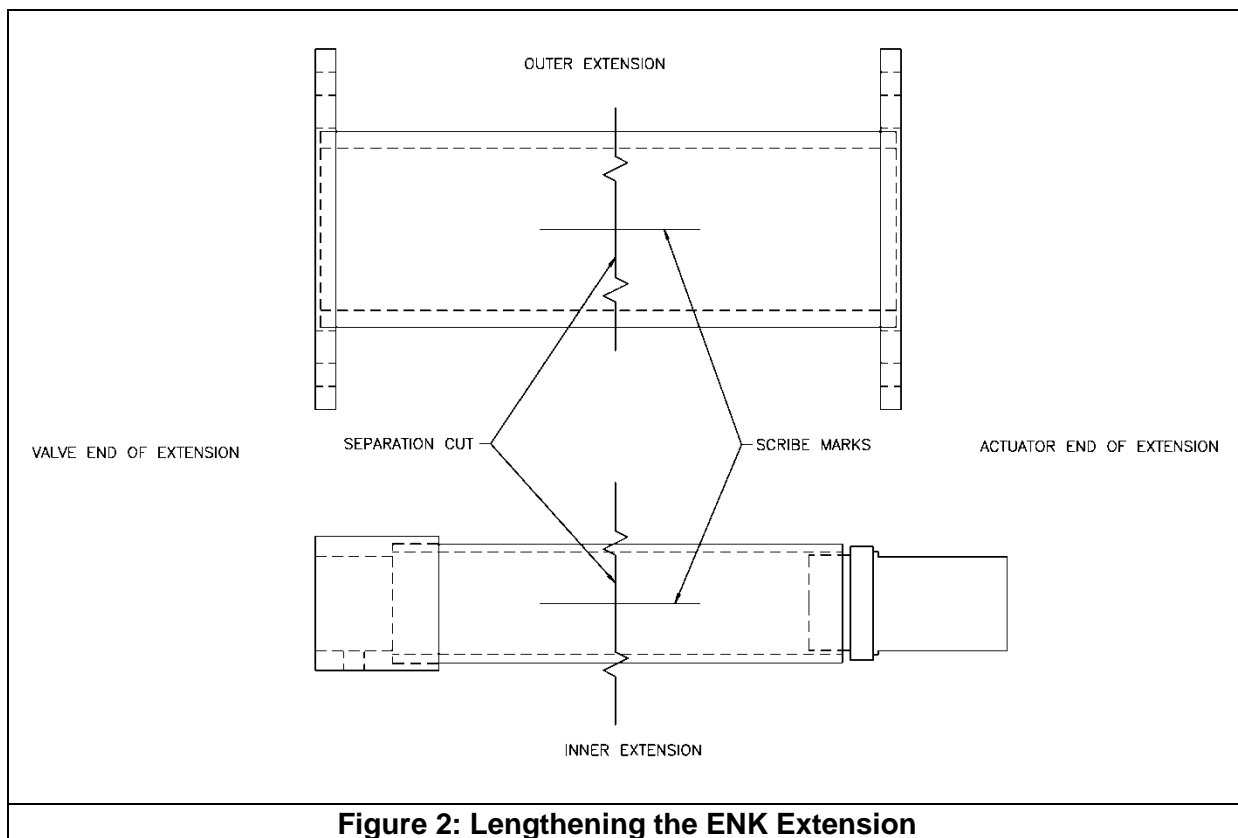
## Lengthening the ENK Extension

1. Scribe inner and outer extensions as shown in Figure 2 with the scribe marks at least 4" long.
2. Cut the pipe in the middle of the scribe mark, preferably with a saw, keeping the cuts square and clean.
3. Scribe the entire length of the extension pieces to be added, keeping the scribe line parallel to the centerline of the pipe.
4. Butt the two original pieces together with the extension piece in the middle and match the scribe marks, keeping the end couplings in the same original alignment.

**NOTE: This is important to ensure proper valve and actuator alignment when re-installing the ENK extension.**

5. Weld the three pieces together, keeping the pipe as straight as possible and the scribe marks aligned.

**NOTE: This is also important. It is recommended to clamp the pieces together in a jig, if possible, to insure linear alignment of the pipe while welding.**



If instructions are followed properly, this is an authorized DeZURIK modification and will not affect the warranty.

## Limited Warranty

DeZURIK, Inc. ("Seller") manufactured products, auxiliaries and parts thereof that we manufacture for a period of twenty-four (24) months from date of shipment from Seller's factory, are warranted to the original purchaser only against defective workmanship and material, but only if properly stored, installed, operated, and serviced in accordance with Seller's recommendations and instructions.

For items proven to be defective within the warranty period, your exclusive remedy under this limited warranty is repair or replacement of the defective item, at Seller's option, FCA Incoterms 2020 Seller's facility with removal, transportation, and installation at your cost.

Products or parts manufactured by others but furnished by Seller are not covered by this limited warranty. Seller may provide repair or replacement for other's products or parts only to the extent provided in and honored by the original manufacturer's warranty to Seller, in each case subject to the limitations contained in the original manufacturer's warranty.

No claim for transportation, labor, or special or consequential damages or any other loss, cost or damage is being provided in this limited warranty. You shall be solely responsible for determining suitability for use and in no event shall Seller be liable in this respect.

This limited warranty does not warrant that any Seller product or part is resistant to corrosion, erosion, abrasion or other sources of failure, nor does Seller warrant a minimum length of service.

Your failure to give written notice to us of any alleged defect under this warranty within twenty (20) days of its discovery, or attempts by someone other than Seller or its authorized representatives to remedy the alleged defects therein, or failure to return product or parts for repair or replacement as herein provided, or failure to store, install, or operate said products and parts according to the recommendations and instructions furnished by Seller shall be a waiver by you of all rights under this limited warranty.

This limited warranty is voided by any misuse, modification, abuse or alteration of Seller's product or part, accident, fire, flood or other Act of God, or your failure to pay entire contract price when due.

The foregoing limited warranty shall be null and void if, after shipment from our factory, the item is modified in any way or a component of another manufacturer, such as but not limited to; an actuator is attached to the item by anyone other than a Seller factory authorized service personnel.

All orders accepted shall be deemed accepted subject to this limited warranty, which shall be exclusive of any other or previous warranty, and this shall be the only effective guarantee or warranty binding on Seller, despite anything to the contrary contained in the purchase order or represented by any agent or employee of Seller in writing or otherwise, notwithstanding, including but not limited to implied warranties.

THE FOREGOING REPAIR AND REPLACEMENT LIMITED WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, OBLIGATIONS AND LIABILITIES, INCLUDING, BUT NOT LIMITED TO, ALL WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE OR OF MERCHANTABILITY OR OTHERWISE, EXPRESSED OR IMPLIED IN FACT OR BY LAW, AND STATE SELLER'S ENTIRE AND EXCLUSIVE LIABILITY AND YOUR EXCLUSIVE REMEDY FOR ANY CLAIM IN CONNECTION WITH THE SALE AND FURNISHING OF SERVICES, GOODS OR PARTS, THEIR DESIGN, SUITABILITY FOR USE, INSTALLATION OR OPERATIONS. NEITHER ANY PERFORMANCE OR OTHER CONDUCT, NOR ANY ORAL OR WRITTEN INFORMATION, STATEMENT, OR ADVICE PREPARED BY SELLER OR ANY OF OUR EMPLOYEES OR AGENTS WILL CREATE A WARRANTY, OR IN ANY WAY INCREASE THE SCOPE OR DURATION OF THE LIMITED WARRANTY.

## Disclaimer

Metric fasteners should not be used with ASME Class 150/300 bolt holes and flange bolt patterns. If you use metric fasteners with ASME Class 150/300 bolt holes and flange bolt patterns, it may lead to product failure, injury, and loss of life. DeZURIK Inc. disclaims all liability associated with the use of metric fasteners with ASME Class 150/300 bolt holes and flange patterns, including but not limited to personal injury, loss of life, loss of product, production time, equipment, property damage, lost profits, consequential damages of any kind and environment damage and/or cleanup. Use of metric fasteners with ASME Class 150/300 bolt holes and flange bolt patterns is a misuse that voids all warranties and contractual assurances. If you use metric fasteners with ASME Class 150/300 bolt holes and flange bolt patterns, you do so at your sole risk and any liability associated with such use shall not be the responsibility of DeZURIK, Inc. In addition to the foregoing, DeZURIK's Manufacturer's Conditions apply.

## Limitation of Liability

IN NO EVENT SHALL SELLER BE LIABLE FOR ANY DIRECT, INDIRECT, SPECIAL, PUNITIVE, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO; DAMAGE TO OR LOSS OF OTHER PROPERTY OR EQUIPMENT, BUSINESS INTERRUPTION, COST OF SUBSTITUTE PRODUCTS, LOSS OF TIME, LOSS OF PROFITS OR REVENUE, COST OF CAPTIAL, LOSS OF USE, OR DIMINUTION IN VALUE) WHATSOEVER, AND SELLER'S LIABILITY, UNDER NO CIRCUMSTANCES, WILL EXCEED THE CONTRACT PRICE FOR THE GOODS AND/OR SERVICES FOR WHICH LIABILITY IS CLAIMED. ANY ACTION FOR BREACH OF CONTRACT BY YOU, OTHER THAN RIGHTS RESPECTING OUR LIMITED WARRANTY DESCRIBED ABOVE, MUST BE COMMENCED WITHIN 12 MONTHS AFTER THE DATE OF SALE.

## Sales and Service

For information about our worldwide locations, approvals, certifications and local representative:

Web site: [www.dezurik.com](http://www.dezurik.com) E-Mail: [info@dezurik.com](mailto:info@dezurik.com)



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*Design features, materials of construction and dimensional data, as described in this manual, are provided for your information only and should not be relied upon unless confirmed in writing by DeZURIK, Inc. Certified drawings are available upon request.*